

# Work Order ID 67957

Tuesday, April 05, 2011 8:12:05 AM



Page 1

Item ID: D350-616-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Emergency Stretcher

Start Date: 4/5/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 4/6/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

*[Signature]*

Date: 4-04-11

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

d350-616

E

100

0.00



DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D350-616-011  
CHG004

0.00

*Sulowitz*

*4-04-11*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*4/11/2011*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

*Sulowitz*

*(72)*

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                                |                                 |                |                           |                       |                          |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action<br>Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng           | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

**Work Order ID 67957**

Tuesday, April 05, 2011 8:12:05 AM



Page 2

Item ID: D350-616-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Emergency Stretcher

Start Date: 4/5/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 4/6/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

| Sequence ID/<br>Work Center ID | Operation<br>Description   | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130<br>                        |  | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      | Memo   | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      | Identify and pack for shipping as per PPP D350-616-011<br>Location: <u>C3</u><br>PPP Rev: <u>E</u> |                      |         |        |              |               |               |                  |                |
| 140<br>                        | QC21- Final Inspection - Work Order Release  | 0.00                 |         |        |              |               |               |                  |                |
| QC                             | Memo   | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |  |                      |         |        |              |               |               |                  |                |

11/4/11

20

11/4/25

mf

11-04-21

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

259 19

# Picklist Print

Tuesday, April 05, 2011 8:12:11 AM

Page 1

Work Order ID: 67957

Parent Item: D350-616-011

Parent Item Name: Emergency Stretcher



Start Date: 4/5/2011

Required Date: 4/6/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP E03.04.04 Reformat KJ/RF  
IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

| Component Item ID/<br>Item Name         | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D2370<br>Litter Assembly                |                        | Manufactured  | No          |                     |                  |                 | Each               | 0.0000         |             | 2            |               |                |        |
| D2493<br>Patient Stop Assembly          |                        | Manufactured  | No          |                     |                  |                 | Each               | 0.0000         |             | 2            |               |                |        |
| D350-616-013<br>Deck Plate and Tie Down |                        | Manufactured  | No          |                     |                  |                 | Each               | 3.0000         |             | 2            |               |                |        |

## Location

FG031

64704

66748

## Loc Qty

3

1

2

## Loc Code

64704X1

66748X1

11/04/20

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# REFERENCE ONLY

| QTY - 011 | Qty - 013 | Qty - 015 | Part Number   | Description                   |
|-----------|-----------|-----------|---------------|-------------------------------|
| X         |           |           | D350-616-011  | Full Litter Kit               |
| 1         | X         |           | D350-616-013  | Deck Plate and Tie Down Kit   |
|           | 1         | X         | D350-616-015  | Deck Plate Kit                |
|           |           | 1         | D2344         | DECK PLATE (AFT)              |
|           |           | 4         | D2348         | WEAR PLATE (KEY WAY)          |
|           |           | 1         | D2353         | STIFFENER                     |
|           | 1         |           | D2360         | LITTER TIE DOWN (LOCKING)     |
|           |           | 1         | D2364         | DECK PLATE (FWD)              |
|           |           | 2         | D2365         | WEAR PLATE (PIP PIN)          |
|           |           | 1         | D2369-1       | LOCATOR PLATE                 |
|           |           | 1         | D2369-3       | LOCATOR PLATE                 |
| 1         |           |           | D2370         | LITTER ASSEMBLY               |
| 1         |           |           | D2493         | PATIENT STOP                  |
|           | 1         |           | D3179-041     | LITTER TIE DOWN (NON-LOCKING) |
|           |           | 1         | D3494-1       | STUB COVER                    |
|           |           | 25        | MS20426AD4-5  | RIVET                         |
|           |           | 25        | MS20426AD4-6  | RIVET                         |
|           |           | 6         | MS20426AD5-7  | RIVET                         |
|           |           | 6         | MS20426AD5-8  | RIVET                         |
|           |           | 15        | MS20601AD4W2  | BLIND RIVET (or CR9162-4-2)   |
|           |           | 30        | MS20601AD4W3  | BLIND RIVET (or CR9162-4-3)   |
|           |           | 6         | MS21042L3     | NUT (or MS21042-3)            |
|           |           | 6         | MS24693-C273  | SCREW (or MS24693-273)        |
|           |           | 22        | MS24693-C48   | SCREW (or MS24693-48)         |
|           |           | 4         | MS35207-264   | SCREW                         |
|           |           | 10        | NAS1149D0363J | WASHER (or AN960JD10)         |

RELEASED  
02/11/21

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY: D. SHEPHERD (DE # 02)

DATE: 08.11.07  
CERT. NO.: SH96-10  
ISSUE NO.: 2

|            |  |  |               |
|------------|--|--|---------------|
| E          | MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350 | RF   | 08.11.07      |
| D          | ADD D3494-1 STUB COVER                           | MB   | 06.01.19      |
| C          | ADD DSI 9112/9117/9130/9236/9310                 | MB   | 06.01.10      |
| B          | ADD VIEW OF D2493 TO SHEET 9                     | BW   | 96.01.09      |
| A          | NEW ISSUE  | BW   | 95.02.20      |
| REV.       | DESCRIPTION                                      | BY   | DATE          |
| DESIGN     | BW   | DART AEROSPACE LTD   |               |
| DRAWN      | RF   | HAWKESBURY, ONTARIO, CANADA  |               |
| CHECKED    | DS   | DRAWING NO.  | REV. E        |
| MFG. APPR. | N/A  | D350-616   | SHEET 1 OF 12 |
| APPROVED   | DS   | TITLE  | SCALE         |
| DE APPR.   |  | AS350/355 LITTER KIT INSTALLATION  | NTS           |
| DATE       | 08.11.07   | COPYRIGHT © 1995 BY DART AEROSPACE LTD<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. |               |

